

TABLE 1 - FASTENER MATRIX FOR ATTACHING FURRING TO BUILDING

FURRING SYSTEM MATRIX													
WALL CONSTRUCTION	SHEATHING THICKNESS	EXTERIOR INSULATION THICKNESS	STRUCTURAL FURRING							NON-STRUCTURAL FURRING			
			WOOD FURRING 1-1/2"	HAT/Z CHANNEL (20-18 GA)			HAT/Z CHANNEL (16GA)			WOOD FURRING		MESH/WRAP	
				7/8"	1-1/4"	1-1/2"	7/8"	1-1/4"	1-1/2"	3/8"	3/4"	3/8"	3/4"
WOOD STUD	3/8" - 3/4"	0"-3"	STARBORN STRUCTURAL F19 / STRUCTURAL F23 / STRUCTURAL F23 STAINLESS	STARBORN STRUCTURAL H19			STARBORN STRUCTURAL H19						
		4"	STARBORN STRUCTURAL F19 / STRUCTURAL F23										
STEEL STUD (20-16 GA)	3/8" - 3/4"	0"	STARBORN STRUCTURAL SDP18 SELF-DRILL	STARBORN STRUCTURAL SDP18 SELF-DRILL			STARBORN STRUCTURAL SDP18 SELF-DRILL						
CMU BLOCK WALL		0"	TAPCON FLAT HEAD	TAPCON FLAT HEAD/ TAPCON HEX HEAD			TAPCON FLAT HEAD/ TAPCON HEX HEAD						

NOTES:

- ALL RAINSCREEN ELEMENTS, INCLUDING FURRING STRIPS AND SHEATHING, MUST BE SECURELY FASTENED TO THE BUILDING STRUCTURE IN ACCORDANCE WITH BUILDING CODE BEFORE THE CLADDING BOARD CAN BE ATTACHED. A PROFESSIONAL ARCHITECT OR ENGINEER MAY BE CONSULTED TO DETERMINE THE BEST FASTENING PATTERNS.
 - FOR MARINE APPLICATIONS, WOOD FURRING WITH F23 STAINLESS GRADE #316 MUST BE USED
 - FOR WOOD FRAMING: FASTENERS MUST HAVE 1" OF THREAD PENETRATION INTO THE BUILDING STRUCTURE NOT INCLUDING THE FURRING STRIP, OR 1" OF TREAD PENETRATION INTO A 2X FURRING STRIP THAT IS STRUCTURALLY
 - FOR METAL FRAMING: FASTENERS MUST PENETRATE A MINIMUM OF 3 THREADS PAST THE FURRING STRIP.
 - FOR BUILDING WRAP, MESH OR NET RAINSCREEN: FASTENERS MUST HAVE 1" OF THREAD PENETRATION INTO THE BUILDING STRUCTURE NOT INCLUDING THE BUILDING WRAP, MESH OR NET.
 - FOR EXTERIOR INSULATION: FURRING STRIPS MUST BE STRUCTURALLY CONNECTED BACK TO THE BUILDING STRUCTURE. WOOD FURRING OVER EXTERIOR INSULATION MUST BE 1.5" THICK. BUILDING WRAP, MESH OR NET FURRING
 - WHEN FASTENING HAT/Z CHANNELS WITH STRUCTURAL SCREWS, PREDRILLING WITH A 5/16" DRILL BIT MADE FROM HSS, COBALT OR TITANIUM FINISH IS RECOMMENDED.
 - REFER TO THE SIMPLICLAD APP ON STARBORNINDUSTRIES.COM FOR ADDITIONAL INFORMATION INCLUDING SUGGESTED SCREW LENGTHS
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| | - HATCH INDICATES: WE HAVE NOT YET IDENTIFIED OR DEVELOPED A STRUCTURAL FASTENER FOR ATTACHING THE FURRING TO THE BUILDING. CONSIDER USING METAL FURRING OR NON-STRUCTURAL FURRING. |
| | - GRAY INDICATES: STRUCTURAL FASTENERS ARE NOT NECESSARY FOR NON STRUCTURAL FURRING. REFER TO NON-STRUCTURAL FURRING PORTIONS OF CLADDING DESIGN MATRIX. |

FASTENER KEY

STRUCTURAL F19 - FLAT HEAD, 0.19" SHANK FASTENER AVAILABLE IN A VARIETY OF LENGTHS. REFER TO STARBORN STRUCTURAL FASTENER PRODUCTS.
 STRUCTURAL F23 - FLAT HEAD, 0.23" SHANK FASTENER AVAILABLE IN A VARIETY OF LENGTHS. REFER TO STARBORN STRUCTURAL FASTENER PRODUCTS.
 STRUCTURAL H19 - HEX HEAD, 0.19" SHANK FASTENER AVAILABLE IN A VARIETY OF LENGTHS. REFER TO STARBORN STRUCTURAL FASTENER PRODUCTS.
 STRUCTURAL F23 STAINLESS - FLAT HEAD, GRADE #316 STAINLESS, 0.23" SHANK FASTENER AVAILABLE IN A VARIETY OF LENGTHS. REFER TO STARBORN STRUCTURAL FASTENER PRODUCTS.
 STRUCTURAL SDP18 SELF DRILL - PAN HEAD, SELF-DRILL, #14 FASTENER AVAILABLE IN A VARIETY OF LENGTHS. REFER TO STARBORN STRUCTURAL FASTENER PRODUCTS.
[TAPCON FLAT HEAD - REFER TO https://www.tapcon.com/Products/Genuine-Tapcon-Screw-Anchors/Genuine-Tapcon/](https://www.tapcon.com/Products/Genuine-Tapcon-Screw-Anchors/Genuine-Tapcon/)
[TAPCON HEX HEAD - REFER TO https://www.tapcon.com/Products/Genuine-Tapcon-Screw-Anchors/Genuine-Tapcon/](https://www.tapcon.com/Products/Genuine-Tapcon-Screw-Anchors/Genuine-Tapcon/)

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Patent Pending

TABLE 2 - FASTENER MATRIX FOR ATTACHING 3/4" COMPOSITE BOARDS AS CLADDING

3/4" COMPOSITE BOARD - SURFACE FASTENING														
WALL CONSTRUCTION	SHEATHING THICKNESS	EXTERIOR INSULATION THICKNESS	STRUCTURAL FURRING						NON-STRUCTURAL FURRING					
			WOOD FURRING 1-1/2"	HAT/Z CHANNEL (20-18GA) 7/8" 1-1/4" 1-1/2"			HAT/Z CHANNEL (16GA) 7/8" 1-1/4" 1-1/2"			WOOD FURRING 3/8" 3/4"		MESH/WRAP 3/8" 3/4"		
WOOD STUD	3/8" -5/8"	0"	STARBORN CAP-TOR xd EPOXY/STAINLESS 2", 2-1/2", 2-3/4"	STARBORN CAP-TOR xd METAL 1-1/2"			STARBORN CAP-TOR xd METAL 1-1/2"		STARBORN CAP-TOR xd METAL 1-5/8"		STARBORN CAP-TOR xd EPOXY/STAINLESS 2-3/4"		STARBORN CAP-TOR xd EPOXY/STAINLESS 2-3/4"	
	3/4"	0"												
	3/8" - 3/4"	1/2"-4"	STARBORN CAP-TOR xd EPOXY/STAINLESS 2", 2-1/2", 2-3/4"	STARBORN CAP-TOR xd METAL 1-1/2"			STARBORN CAP-TOR xd METAL 1-5/8"							
STEEL STUD	3/8" -1/2"	0"	STARBORN CAP-TOR xd EPOXY/STAINLESS 2", 2-1/2"	STARBORN CAP-TOR xd METAL 1-1/2"			STARBORN CAP-TOR xd METAL 1-1/2"		STARBORN CAP-TOR xd METAL 1-5/8"					
	5/8" - 3/4"	0"	STARBORN CAP-TOR xd EPOXY/STAINLESS 2", 2-1/2", 2-3/4"											
	3/8" - 3/4"	1/2"-3"	STARBORN CAP-TOR xd EPOXY/STAINLESS 2", 2-1/2", 2-3/4"	STARBORN CAP-TOR xd METAL 1-1/2"			STARBORN CAP-TOR xd METAL 1-5/8"							
CMU BLOCK WALL		0"	STARBORN CAP-TOR xd EPOXY/STAINLESS 2"	STARBORN CAP-TOR xd METAL 1-1/2"			STARBORN CAP-TOR xd METAL 1-1/2"		STARBORN CAP-TOR xd METAL 1-5/8"					
		1/2"-4"	STARBORN CAP-TOR xd EPOXY/STAINLESS 2"	STARBORN CAP-TOR xd METAL 1-1/2"			STARBORN CAP-TOR xd METAL 1-5/8"							
3/4" COMPOSITE BOARD - PRO PLUG														
WALL CONSTRUCTION	SHEATHING THICKNESS	EXTERIOR INSULATION THICKNESS	STRUCTURAL FURRING						NON-STRUCTURAL FURRING					
			WOOD FURRING 1-1/2"	HAT/Z CHANNEL (20-18GA) 7/8" 1-1/4" 1-1/2"			HAT/Z CHANNEL (16GA) 7/8" 1-1/4" 1-1/2"			WOOD FURRING 3/8" 3/4"		MESH/WRAP 3/8" 3/4"		
WOOD STUD	3/8" - 7/16"	0"	STARBORN PRO PLUG DECK EPOXY/STAINLESS 2", 2-1/2", 2-3/4", 3"		STARBORN PRO PLUG DECK METAL 410SS 1-1/2"		STARBORN PRO PLUG DECK METAL 410SS 1-1/2"	STARBORN PRO PLUG DECK METAL 410SS 1-5/8"		STARBORN PRO PLUG DECK EPOXY/STAINLESS 2-1/2", 2-3/4", 3"	STARBORN PRO PLUG DECK EPOXY/STAINLESS 2-1/2", 2-3/4", 3"	STARBORN PRO PLUG DECK EPOXY/STAINLESS 2-1/2", 2-3/4", 3"	STARBORN PRO PLUG DECK EPOXY/STAINLESS 2-1/2", 2-3/4", 3"	
	1/2" - 5/8"	0"									STARBORN PRO PLUG DECK EPOXY/STAINLESS 2-3/4", 3"		STARBORN PRO PLUG DECK EPOXY/STAINLESS 2-3/4", 3"	
	3/4"	0"												
	3/8" - 3/4"	1/2"-4"	STARBORN PRO PLUG DECK EPOXY/STAINLESS 2", 2-1/2", 2-3/4", 3"				STARBORN PRO PLUG DECK METAL 410SS 1-1/2"			STARBORN PRO PLUG DECK METAL 410SS 1-5/8"				
STEEL STUD	3/8" - 5/8"	0"	STARBORN PRO PLUG DECK EPOXY/STAINLESS 2"		STARBORN PRO PLUG DECK METAL 410SS 1-1/2"		STARBORN PRO PLUG DECK METAL 410SS 1-1/2"	STARBORN PRO PLUG DECK METAL 410SS 1-5/8"						
	3/4"	0"	STARBORN PRO PLUG DECK EPOXY/STAINLESS 2", 2-1/2"											
	3/8" - 3/4"	1/2"-3"	STARBORN PRO PLUG DECK EPOXY/STAINLESS 2", 2-1/2"	STARBORN PRO PLUG DECK METAL 410SS 1-1/2"			STARBORN PRO PLUG DECK METAL 410SS 1-5/8"							
CMU BLOCK WALL		0"	STARBORN PRO PLUG DECK METAL 410SS 1-1/2"		STARBORN PRO PLUG DECK METAL 410SS 1-1/2"		STARBORN PRO PLUG DECK METAL 410SS 1-5/8"							
		1/2"-4"	STARBORN PRO PLUG DECK EPOXY/STAINLESS 2"	STARBORN PRO PLUG DECK METAL 410SS 1-1/2"			STARBORN PRO PLUG DECK METAL 410SS 1-5/8"							

NOTES

- THE CONNECTIONS DISPLAYED ON THIS TABLE ARE STRICTLY FOR FASTENING THE CLADDING BOARD TO THE RAINDRAIN. ALL RAINDRAIN ELEMENTS, INCLUDING FURRING STRIPS AND SHEATHING, MUST BE SECURELY FASTENED TO THE BUILDING STRUCTURE IN ACCORDANCE WITH BUILDING CODE BEFORE THE CLADDING BOARD CAN BE ATTACHED. A PROFESSIONAL ENGINEER OR ARCHITECT SHOULD BE CONSULTED TO DETERMINE THE BEST FASTENING CHOICES AND PATTERNS.
- THE CONNECTIONS LISTED ON THIS TABLE DO NOT SERVE AS A REPLACEMENT FOR THIRD PARTY LAB TESTING. PLEASE REFER TO CLADDING BOARD MANUFACTURER'S INSTRUCTIONS FOR THE PROPER INSTALLATION REQUIREMENTS INCLUDING SPECIFICATIONS FOR SCREW SPACING, EDGE/END DISTANCES, AND GAPPING.
- FOR MARINE APPLICATIONS, WOOD FURRING WITH 316 STAINLESS STEEL FASTENERS MUST BE USED
- FOR WOOD FRAMING: FASTENERS MUST HAVE 1" OF THREAD PENETRATION INTO THE BUILDING STRUCTURE NOT INCLUDING THE FURRING STRIP, OR 1" OF TREAD PENETRATION INTO A 2X FURRING STRIP THAT IS STRUCTURALLY CONNECTED BACK TO THE BUILDING STRUCTURE.
- FOR METAL FRAMING: FASTENERS MUST PENETRATE A MINIMUM OF 3 THREADS PAST THE FURRING STRIP.
- FOR BUILDING WRAP, MESH OR NET RAINDRAIN: FASTENERS MUST HAVE 1" OF THREAD PENETRATION INTO THE BUILDING STRUCTURE NOT INCLUDING THE BUILDING WRAP, MESH OR NET.
- FOR EXTERIOR INSULATION: FURRING STRIPS MUST BE STRUCTURALLY CONNECTED BACK TO THE BUILDING STRUCTURE. WOOD FURRING OVER EXTERIOR INSULATION MUST BE 1.5" THICK. BUILDING WRAP, MESH OR NET FURRING SHOULD NOT BE USED WITH EXTERIOR INSULATION.
- REFER TO THE SIMPLICLAD APP ON STARBORNINDUSTRIES.COM FOR ADDITIONAL INFORMATION.

- HATCH INDICATES: NOT A RECOMMENDED CONNECTION AS WE HAVE NOT YET IDENTIFIED OR DEVELOPED A FASTENER FOR THIS CONFIGURATION
 - GRAY INDICATES: WE HAVE NOT YET IDENTIFIED OR DEVELOPED A FASTENER FOR ATTACHING THE FURRING TO THE BUILDING. SEE FIGURE 4.

TABLE 3 - FASTENER MATRIX FOR ATTACHING 1" COMPOSITE BOARDS AS CLADDING

1" COMPOSITE BOARD - SURFACE FASTENING												
WALL CONSTRUCTION	SHEATHING THICKNESS	EXTERIOR INSULATION THICKNESS	STRUCTURAL FURRING						NON-STRUCTURAL FURRING			
			WOOD FURRING 1-1/2"	HAT/Z CHANNEL (20-18GA) 7/8" 1-1/4" 1-1/2"		HAT/Z CHANNEL (16GA) 7/8" 1-1/4" 1-1/2"		WOOD FURRING 3/8"	3/4"	MESH/WRAP 3/8" 3/4"		
WOOD STUD	3/8" - 7/16"	0"	STARBORN CAP-TOR xd EPOXY/STAINLESS 2", 2-1/2", 2-3/4"	STARBORN CAP-TOR xd METAL 1-1/2"		STARBORN CAP-TOR xd METAL 1-5/8"		STARBORN CAP-TOR xd EPOXY/STAINLESS 2-3/4"		STARBORN CAP-TOR xd EPOXY/STAINLESS 2-3/4"		
	1/2" - 3/4"	0"										
	3/8" - 3/4"	1/2"-4"	STARBORN CAP-TOR xd EPOXY/STAINLESS 2", 2-1/2", 2-3/4"	STARBORN CAP-TOR xd METAL 1-1/2"		STARBORN CAP-TOR xd METAL 1-5/8"						
STEEL STUD	3/8" - 3/4"	0"-3"	STARBORN CAP-TOR xd EPOXY/STAINLESS 2", 2-1/2", 2-3/4"	STARBORN CAP-TOR xd METAL 1-1/2"		STARBORN CAP-TOR xd METAL 1-5/8"						
CMU BLOCK WALL		0"	STARBORN CAP-TOR xd EPOXY/STAINLESS 2"	STARBORN CAP-TOR xd METAL 1-1/2"		STARBORN CAP-TOR xd METAL 1-5/8"						
		1/2"-4"	STARBORN CAP-TOR xd EPOXY/STAINLESS 2"	STARBORN CAP-TOR xd METAL 1-1/2"		STARBORN CAP-TOR xd METAL 1-5/8"						
1" COMPOSITE BOARD - PRO PLUG												
WALL CONSTRUCTION	SHEATHING THICKNESS	EXTERIOR INSULATION THICKNESS	STRUCTURAL FURRING						NON-STRUCTURAL FURRING			
			WOOD FURRING 1-1/2"	HAT/Z CHANNEL (20-18GA) 7/8" 1-1/4" 1-1/2"		HAT/Z CHANNEL (16GA) 7/8" 1-1/4" 1-1/2"		WOOD FURRING 3/8" 3/4"		MESH/WRAP 3/8" 3/4"		
WOOD STUD	3/8" - 7/16"	0"	STARBORN PRO PLUG DECK EPOXY/STAINLESS 2", 2-1/2", 2-3/4", 3"		STARBORN PRO PLUG DECK METAL 410SS 1-1/2"		STARBORN PRO PLUG DECK METAL 410SS 1-5/8"		STARBORN PRO PLUG DECK EPOXY/STAINLESS 2-1/2", 2-3/4", 3"	STARBORN PRO PLUG DECK EPOXY/STAINLESS 2-3/4", 3"	STARBORN PRO PLUG DECK EPOXY/STAINLESS 2-1/2", 2-3/4", 3"	STARBORN PRO PLUG DECK EPOXY/STAINLESS 2-3/4", 3"
	1/2"	0"							STARBORN PRO PLUG DECK EPOXY/STAINLESS 3"			STARBORN PRO PLUG DECK EPOXY/STAINLESS 3"
	5/8"	0"										
	3/4"	0"							STARBORN PRO PLUG DECK EPOXY/STAINLESS 2-3/4", 3"			STARBORN PRO PLUG DECK EPOXY/STAINLESS 2-3/4", 3"
	3/8" - 3/4"	1/2"-4"	STARBORN PRO PLUG DECK EPOXY/STAINLESS 2", 2-1/2", 2-3/4", 3"	STARBORN PRO PLUG DECK METAL 410SS 1-1/2"		STARBORN PRO PLUG DECK METAL 410SS 1-5/8"						
STEEL STUD	3/8" - 7/16"	0"	STARBORN PRO PLUG DECK EPOXY/STAINLESS 2"		STARBORN PRO PLUG DECK METAL 410SS 1-1/2"		STARBORN PRO PLUG DECK METAL 410SS 1-5/8"					
	1/2" - 3/4"	0"	STARBORN PRO PLUG DECK EPOXY/STAINLESS 2", 2-1/2"									
	3/8" - 3/4"	1/2"-3"	STARBORN PRO PLUG DECK EPOXY/STAINLESS 2", 2-1/2"	STARBORN PRO PLUG DECK METAL 410SS 1-1/2"		STARBORN PRO PLUG DECK METAL 410SS 1-5/8"						
CMU BLOCK WALL		0"	STARBORN PRO PLUG DECK EPOXY/STAINLESS 2"		STARBORN PRO PLUG DECK METAL 410SS 1-1/2"		STARBORN PRO PLUG DECK METAL 410SS 1-5/8"					
		1/2"-4"	STARBORN PRO PLUG DECK EPOXY/STAINLESS 2"	STARBORN PRO PLUG DECK METAL 410SS 1-1/2"		STARBORN PRO PLUG DECK METAL 410SS 1-5/8"						

NOTES

- THE CONNECTIONS DISPLAYED ON THIS TABLE ARE STRICTLY FOR FASTENING THE CLADDING BOARD TO THE RAINSCREEN. ALL RAINSCREEN ELEMENTS, INCLUDING FURRING STRIPS AND SHEATHING, MUST BE SECURELY FASTENED TO THE BUILDING STRUCTURE IN ACCORDANCE WITH BUILDING CODE BEFORE THE CLADDING BOARD CAN BE ATTACHED. A PROFESSIONAL ENGINEER OR ARCHITECT SHOULD BE CONSULTED TO DETERMINE THE BEST FASTENING CHOICES AND PATTERNS.
- THE CONNECTIONS LISTED ON THIS TABLE DO NOT SERVE AS A REPLACEMENT FOR THIRD PARTY LAB TESTING. PLEASE REFER TO CLADDING BOARD MANUFACTURER'S INSTRUCTIONS FOR THE PROPER NSTALLATION REQUIREMENTS INCLUDING SPECIFICATIONS FOR SCREW SPACING, EDGE/END DISTANCES, AND GAPPING.
- FOR MARINE APPLICATIONS, WOOD FURRING WITH 316 STAINLESS STEEL FASTENERS MUST BE USED
- FOR WOOD FRAMING: FASTENERS MUST HAVE 1" OF THREAD PENETRATION INTO THE BUILDING STRUCTURE NOT INCLUDING THE FURRING STRIP, OR 1" OF TREAD PENETRATION INTO A 2X FURRING STRIP THAT IS STRUCTURALLY CONNECTED BACK TO THE BUILDING STRUCTURE.
- FOR METAL FRAMING: FASTENERS MUST PENETRATE A MINIMUM OF 3 THREADS PAST THE FURRING STRIP.
- FOR BUILDING WRAP, MESH OR NET RAINSCREEN: FASTENERS MUST HAVE 1" OF THREAD PENETRATION INTO THE BUILDING STRUCTURE NOT INCLUDING THE BUILDING WRAP, MESH OR NET.
- FOR EXTERIOR INSULATION: FURRING STRIPS MUST BE STRUCTURALLY CONNECTED BACK TO THE BUILDING STRUCTURE. WOOD FURRING OVER EXTERIOR INSULATION MUST BE 1.5" THICK. BUILDING WRAP, MESH OR NET FURRING SHOULD NOT BE USED WITH EXTERIOR INSULATION.
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- GRAY INDICATES: WE HAVE NOT YET IDENTIFIED OR DEVELOPED A FASTENER FOR ATTACHING THE FURRING TO THE BUILDING. SEE FIGURE 4.

TABLE 4 - FASTENER MATRIX FOR ATTACHING 3/4" MODIFIED WOOD / HARDWOODS AS CLADDING

3/4" HARDWOOD BOARD - SURFACE FASTENING														
WALL CONSTRUCTION	SHEATHING THICKNESS	EXTERIOR INSULATION THICKNESS	STRUCTURAL FURRING							NON-STRUCTURAL FURRING				
			WOOD FURRING 1-1/2"	HAT/Z CHANNEL (20-18GA) 7/8" 1-1/4" 1-1/2"			HAT/Z CHANNEL (16GA) 7/8" 1-1/4" 1-1/2"			WOOD FURRING 3/8" 3/4"		MESH/WRAP 3/8" 3/4"		
WOOD STUD	3/8"	0"	STARBORN HEADCOTE STAINLESS 2-1/2", 3"	STARBORN CAP-TOR xd METAL 1-1/2"			STARBORN CAP-TOR xd METAL 1-1/2"	STARBORN CAP-TOR xd METAL 1-5/8"		STARBORN HEADCOTE STAINLESS 2-1/2", 3"	STARBORN HEADCOTE STAINLESS 3"	STARBORN HEADCOTE STAINLESS 2-1/2", 3"	STARBORN HEADCOTE STAINLESS 3"	
	7/16" - 1/2"	0"								STARBORN HEADCOTE STAINLESS 3"		STARBORN HEADCOTE STAINLESS 3"		
	5/8" - 3/4"	0"								STARBORN HEADCOTE STAINLESS 3"		STARBORN HEADCOTE STAINLESS 3"		
	3/8" - 3/4"	1/2"-4"	STARBORN HEADCOTE STAINLESS 2-1/2", 3"	STARBORN CAP-TOR xd METAL 1-1/2"			STARBORN CAP-TOR xd METAL 1-5/8"							
STEEL STUD	3/8" - 1/2"	0"	STARBORN HEADCOTE	STARBORN CAP-TOR xd METAL 1-1/2"			STARBORN CAP-TOR xd METAL 1-1/2"	STARBORN CAP-TOR xd METAL 1-5/8"						
	5/8" - 3/4"	0"	STAINLESS 2-1/2"											
	3/8" - 3/4"	1/2"-3"	STARBORN HEADCOTE STAINLESS 2-1/2", 3"	STARBORN CAP-TOR xd METAL 1-1/2"			STARBORN CAP-TOR xd METAL 1-5/8"							
CMU BLOCK WALL		0"	STARBORN HEADCOTE STAINLESS 2-1/2"	STARBORN CAP-TOR xd METAL 1-1/2"			STARBORN CAP-TOR xd METAL 1-5/8"							
		1/2"-4"	STARBORN HEADCOTE STAINLESS 2-1/2"	STARBORN CAP-TOR xd METAL 1-1/2"			STARBORN CAP-TOR xd METAL 1-5/8"							
3/4" HARDWOOD BOARD - PRO PLUG														
WALL CONSTRUCTION	SHEATHING THICKNESS	EXTERIOR INSULATION THICKNESS	STRUCTURAL FURRING							NON-STRUCTURAL FURRING				
			WOOD FURRING 1-1/2"	HAT/Z CHANNEL (20-18GA) 7/8" 1-1/4" 1-1/2"			HAT/Z CHANNEL (16GA) 7/8" 1-1/4" 1-1/2"			WOOD FURRING 3/8" 3/4"		MESH/WRAP 3/8" 3/4"		
WOOD STUD	3/8"	0"	STARBORN PRO PLUG WOOD STAINLESS 2-1/2"		STARBORN PRO PLUG DECK METAL 410SS 1-1/2"			STARBORN PRO PLUG DECK METAL 410SS 1-1/2"	STARBORN PRO PLUG DECK METAL 410SS 1-5/8"	STARBORN PRO PLUG WOOD STAINLESS 2-1/2"	STARBORN PRO PLUG WOOD STAINLESS 2-1/2"	STARBORN PRO PLUG WOOD STAINLESS 2-1/2"	STARBORN PRO PLUG WOOD STAINLESS 2-1/2"	
	7/16"-5/8"	0"												STARBORN PRO PLUG WOOD STAINLESS 2-1/2"
	3/4"	0"												STARBORN PRO PLUG WOOD STAINLESS 2-1/2"
	3/8" - 3/4"	1/2"-4"	STARBORN PRO PLUG WOOD STAINLESS 2-1/2"	STARBORN PRO PLUG DECK METAL 410SS 1-1/2"			STARBORN PRO PLUG DECK METAL 410SS 1-5/8"							
STEEL STUD	3/8" - 1/2"	0"	STARBORN PRO PLUG WOOD STAINLESS 1-5/8"		STARBORN PRO PLUG DECK METAL 410SS 1-1/2"			STARBORN PRO PLUG DECK METAL 410SS 1-1/2"	STARBORN PRO PLUG DECK METAL 410SS 1-5/8"					
	5/8" - 3/4"	0"	STARBORN PRO PLUG WOOD STAINLESS 2-1/2"											
	3/8" - 3/4"	1/2"-3"	STARBORN PRO PLUG WOOD STAINLESS 2-1/2"	STARBORN PRO PLUG DECK METAL 410SS 1-1/2"			STARBORN PRO PLUG DECK METAL 410SS 1-5/8"							
CMU BLOCK WALL		0"	STARBORN PRO PLUG WOOD STAINLESS 1-5/8"		STARBORN PRO PLUG DECK METAL 410SS 1-1/2"			STARBORN PRO PLUG DECK METAL 410SS 1-5/8"						
		1/2"-4"	STARBORN PRO PLUG WOOD STAINLESS 2-1/2"	STARBORN PRO PLUG DECK METAL 410SS 1-1/2"			STARBORN PRO PLUG DECK METAL 410SS 1-5/8"							

NOTES

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- THE CONNECTIONS LISTED ON THIS TABLE DO NOT SERVE AS A REPLACEMENT FOR THIRD PARTY LAB TESTING. PLEASE REFER TO CLADDING BOARD MANUFACTURER'S INSTRUCTIONS FOR THE PROPER INSTALLATION REQUIREMENTS INCLUDING SPECIFICATIONS FOR SCREW SPACING, EDGE/END DISTANCES, AND GAPPING.
- FOR MARINE APPLICATIONS, WOOD FURRING WITH 316 STAINLESS STEEL FASTENERS MUST BE USED
- FOR WOOD FRAMING: FASTENERS MUST HAVE 1" OF THREAD PENETRATION INTO THE BUILDING STRUCTURE NOT INCLUDING THE FURRING STRIP, OR 1" OF TREAD PENETRATION INTO A 2X FURRING STRIP THAT IS STRUCTURALLY CONNECTED BACK TO THE BUILDING STRUCTURE.
- FOR METAL FRAMING: FASTENERS MUST PENETRATE A MINIMUM OF 3 THREADS PAST THE FURRING STRIP.
- FOR BUILDING WRAP, MESH OR NET RAINSCREEN: FASTENERS MUST HAVE 1" OF THREAD PENETRATION INTO THE BUILDING STRUCTURE NOT INCLUDING THE BUILDING WRAP, MESH OR NET.
- FOR EXTERIOR INSULATION: FURRING STRIPS MUST BE STRUCTURALLY CONNECTED BACK TO THE BUILDING STRUCTURE. WOOD FURRING OVER EXTERIOR INSULATION MUST BE 1.5" THICK. BUILDING WRAP, MESH OR NET FURRING SHOULD NOT BE USED WITH EXTERIOR INSULATION.
- REFER TO THE SIMPLICLAD APP ON STARBORNINDUSTRIES.COM FOR ADDITIONAL INFORMATION.

- HATCH INDICATES: NOT A RECOMMENDED CONNECTION AS WE HAVE NOT YET IDENTIFIED OR DEVELOPED A FASTENER FOR THIS CONFIGURATION
- GRAY INDICATES: WE HAVE NOT YET IDENTIFIED OR DEVELOPED A FASTENER FOR ATTACHING THE FURRING TO THE BUILDING. SEE FIGURE 4.


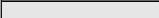
TABLE 5 - FASTENER MATRIX FOR ATTACHING 1" MODIFIED WOOD / HARDWOODS AS CLADDING

1" HARDWOOD BOARD - SURFACE FASTENING													
WALL CONSTRUCTION	SHEATHING THICKNESS	EXTERIOR INSULATION THICKNESS	STRUCTURAL FURRING							NON-STRUCTURAL FURRING			
			WOOD FURRING 1-1/2"	HAT/Z CHANNEL (20-18GA) 7/8" 1-1/4" 1-1/2"			HAT/Z CHANNEL (16GA) 7/8" 1-1/4" 1-1/2"			WOOD FURRING 3/8" 3/4"		MESH/WRAP 3/8" 3/4"	
WOOD STUD	3/8" - 5/8"	0"	STARBORN HEADCOTE STAINLESS 2-1/2", 3"	STARBORN CAP-TOR xd METAL 1-1/2"			STARBORN CAP-TOR xd METAL 1-5/8"			STARBORN HEADCOTE STAINLESS 3"		STARBORN HEADCOTE STAINLESS 3"	
	3/4"	0"											
	3/8" - 3/4"	1/2"-4"	STARBORN HEADCOTE STAINLESS 2-1/2", 3"	STARBORN CAP-TOR xd METAL 1-1/2"			STARBORN CAP-TOR xd METAL 1-5/8"						
STEEL STUD	3/8" - 3/4"	0"	STARBORN HEADCOTE STAINLESS 2-1/2"	STARBORN CAP-TOR xd METAL 1-1/2"			STARBORN CAP-TOR xd METAL 1-5/8"						
	3/8" - 3/4"	1/2"-3"	STARBORN HEADCOTE STAINLESS 2-1/2", 3"	STARBORN CAP-TOR xd METAL 1-1/2"			STARBORN CAP-TOR xd METAL 1-5/8"						
CMU BLOCK WALL		0"	STARBORN HEADCOTE STAINLESS 2-1/2"	STARBORN CAP-TOR xd METAL 1-1/2"			STARBORN CAP-TOR xd METAL 1-5/8"						
		1/2"-4"	STARBORN HEADCOTE STAINLESS 2-1/2", 3"	STARBORN CAP-TOR xd METAL 1-1/2"			STARBORN CAP-TOR xd METAL 1-5/8"						

1" HARDWOOD BOARD - PRO PLUG													
WALL CONSTRUCTION	SHEATHING THICKNESS	EXTERIOR INSULATION THICKNESS	STRUCTURAL FURRING							NON-STRUCTURAL FURRING			
			WOOD FURRING 1-1/2"	HAT/Z CHANNEL (20-18GA) 7/8" 1-1/4" 1-1/2"			HAT/Z CHANNEL (16GA) 7/8" 1-1/4" 1-1/2"			WOOD FURRING 3/8" 3/4"		MESH/WRAP 3/8" 3/4"	
WOOD STUD	3/8" - 1/2"	0"	STARBORN PRO PLUG WOOD STAINLESS 2-1/2"		STARBORN PRO PLUG DECK METAL 410SS 1-1/2"		STARBORN PRO PLUG DECK METAL 410SS 1-5/8"			STARBORN PRO PLUG WOOD STAINLESS 2-1/2"		STARBORN PRO PLUG WOOD STAINLESS 2-1/2"	
	5/8" - 3/4"	0"											
	3/8" - 3/4"	1/2"-4"	STARBORN PRO PLUG WOOD STAINLESS 2-1/2"	STARBORN PRO PLUG DECK METAL 410SS 1-1/2"			STARBORN PRO PLUG DECK METAL 410SS 1-5/8"						
STEEL STUD	3/8" - 3/4"	0"	STARBORN PRO PLUG WOOD STAINLESS 2-1/2"		STARBORN PRO PLUG DECK METAL 410SS 1-1/2"		STARBORN PRO PLUG DECK METAL 410SS 1-5/8"						
	3/8" - 3/4"	1/2"-3"	STARBORN PRO PLUG WOOD STAINLESS 2-1/2"	STARBORN PRO PLUG DECK METAL 410SS 1-1/2"			STARBORN PRO PLUG DECK METAL 410SS 1-5/8"						
CMU BLOCK WALL		0"	STARBORN PRO PLUG WOOD STAINLESS 1-5/8"		STARBORN PRO PLUG DECK METAL 410SS 1-1/2"		STARBORN PRO PLUG DECK METAL 410SS 1-5/8"						
		1/2"-4"	STARBORN PRO PLUG WOOD STAINLESS 2-1/2"	STARBORN PRO PLUG DECK METAL 410SS 1-1/2"			STARBORN PRO PLUG DECK METAL 410SS 1-5/8"						

NOTES

- THE CONNECTIONS DISPLAYED ON THIS TABLE ARE STRICTLY FOR FASTENING THE CLADDING BOARD TO THE RAINSCREEN. ALL RAINSCREEN ELEMENTS, INCLUDING FURRING STRIPS AND SHEATHING, MUST BE SECURELY FASTENED TO THE BUILDING STRUCTURE IN ACCORDANCE WITH BUILDING CODE BEFORE THE CLADDING BOARD CAN BE ATTACHED. A PROFESSIONAL ENGINEER OR ARCHITECT SHOULD BE CONSULTED TO DETERMINE THE BEST FASTENING CHOICES AND PATTERNS.
- THE CONNECTIONS LISTED ON THIS TABLE DO NOT SERVE AS A REPLACEMENT FOR THIRD PARTY LAB TESTING. PLEASE REFER TO CLADDING BOARD MANUFACTURER'S INSTRUCTIONS FOR THE PROPER NSTALLATION REQUIREMENTS INCLUDING SPECIFICATIONS FOR SCREW SPACING, EDGE/END DISTANCES, AND GAPPING.
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